



Europäisches Patentemt European Patent Office Office européen des brevets



11 Publication number:

0 677 364 A1

(12)

EUROPEAN PATENT APPLICATION

Application number: 94830493.6

2 Date of filing: 20.10.94

(a) Int. Cl.⁶: **B28B 11/04**, B28B 11/00, B05C 1/08

- Priority: 29.03.94 IT MO940044
- Date of publication of application: 18.10.95 Bulletin 95/42
- Designated Contracting States:
 AT BE CH DE DK ES FR GB GR IE IT LI NL FT
 SE
- (1) Applicant: SYFAL S.r.I.
 VIa Mezzini, 4
 I-41049 Sassuolo, (Modena) (IT)
- 72 Inventor: Stefani, Franco Via P. Ferrari, 1 I-41049 Sassuolo, Modena (IT)
- (4) Representative: Lanzoni, Luciano BUGNION S.p.A.
 Via Emilia Est, 25
 I-41100 Modena (IT)
- A rotary glazing and decorating machine, in particular for caramic tiles.
- The Invention relates to a rotary machine for glazing and decorating in particular ceramic tiles. It comprises a mobile rest plane (1) for tiles (2) on which operates a matrix cylinder (3) provided with an elastically deformable peripheral part having a smooth external skin (30) made in elastomer material, on which a relief is cut, constituting the matrix, in the form of microscopic cavities (31). A doctor (4),

arrange in contact with the skin (30), has the task of scraping away excess glaze and any impurities deposited on the skin (30) as well as the task of remixing the glaze such as at least partially to replenish the cavities (31) with the glaze. The matrix cylinder (3) is positioned on the rest plane (1) such as to roll thereon without dragging on a tile upper surface as the tile transits on the rest plane (1).

